



EpiMax SAFETY DATA SHEET

Product Name **EpiMax 350T COMPOUND**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name	EPIMAX TECHNOLOGIES PTY LTD
Address	4/3 Moorebank Avenue, Moorebank, NSW, AUSTRALIA, 2170
Telephone	1300 721 522
Fax	(02) 9904 3207
Emergency	13 11 26
Synonym(s)	350T COMPOUND • 50350220 – PRODUCT CODE
Use(s)	Two component epoxy system. Compound for epoxy resin system.
SDS Date	28/11/19

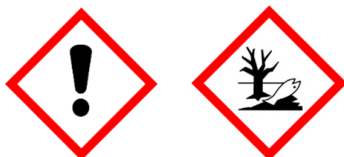
2. HAZARDS IDENTIFICATION

GHS Classifications

Skin corrosion/ irritation: Category 2
Eye irritation: Category 2A
Skin sensitisation: Category 1
Acute Aquatic Hazard: Category 2

Signal Word

WARNING



HAZARD STATEMENTS

H315	Causes skin irritation
H319	Causes serious eye irritation
H317	May cause an allergic skin reaction
H411	Toxic to aquatic life with long lasting effects.

PREVENTION STATEMENTS

P280	Wear protective gloves/ protective clothing/ eye protection / face protection
P261	Avoid breathing mist / vapours / spray
P273	Avoid release to the environment
P272	Contaminated work clothing should not be allowed out of the workplace

RESPONSE STATEMENTS

P362	Take off contaminated clothing and wash before reuse.
P302+p352	IF ON SKIN: Wash with plenty of soap and water.

Product Name:**EpiMax 350T COMPOUND**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses
 P333+P313 If skin irritation or rash occurs: Get Medical advice / attention
 P337+P313 If eye irritation persists: Get medical advice / attention
 P391 Collect spillage

DISPOSAL STATEMENTS

P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	3Z		

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
BISPHENOL A / DIGLYCIDYL ETHER RESIN, LIQUID	NOT AVAILABLE	25068-38-6	30-60%
BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER	NOT AVAILABLE	55492-52-9	10-29%
INGREDIENTS DETERMINED NOT TO BE HAZARDOUS			BALANCE

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Lay patient down and keep warm and rested. Corrosive substances may cause lung damage (e.g Lung oedema). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest and must be kept under medical observation even if no symptoms are (yet) manifested. To protect rescuer, use a Type A (Organic vapour) respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.

Special Treatment Treat symptomatically.

First Aid Facilities Eye wash facilities and safety shower should be available.

5. FIRE FIGHTING MEASURES

Special Hazards Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

Advice for firefighters Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

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Extinguishing Media Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code 3Z

6. ACCIDENTAL RELEASE MEASURES

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all ignition sources.

7. STORAGE AND HANDLING

Storage DO NOT USE Brass or copper container / stirrers. DO NOT allow wet clothing with material to stay in contact with skin. Store in a cool, dry, well ventilated area, removed from oxidising agents, alkalis, acids, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1 Combustible Liquid (AS1940).

Precautions for safe handling Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

Exposure Stds No exposure standard (s) allocated.

Biological Limits No biological limit allocated.

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Do not wear contact lenses while working with amines

PPE Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour) respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	YELLOWISH LIQUID	Solubility (water)	INSOLUBLE
Odour	NOT AVAILABLE	Specific Gravity	1.5
pH	NOT AVAILABLE	% Volatiles	< 1 %
Vapour Pressure	NOT AVAILABLE	Flammability	NOT AVAILABLE
Vapour Density	NOT AVAILABLE	Flash Point	100 °C
Boiling Point	NOT AVAILABLE	Upper Explosion Limit	13.0
Melting Point	NOT AVAILABLE	Lower Explosion Limit	1.2
Evaporation Rate	NOT AVAILABLE		
Autoignition Temperature	NOT AVAILABLE	Decomposition Temperature	NOT AVAILABLE
Partition Coefficient	NOT AVAILABLE	Viscosity	NOT AVAILABLE

Product Name: **EpiMax 350T COMPOUND**

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to avoid	Incompatible with oxidising agents (eg hypochlorites), acids (eg. nitric acid), alkalis (eg. hydroxides), heat and ignition sources.
Hazardous Decomposition Products	May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.
Hazardous Reactions	Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health hazard summary	Corrosive. This product has the potential to cause adverse health effects. Use safe work practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with pre-existing respiratory impairment (eg asthmatics) or skin sensitivities may be more susceptible to adverse health effects.
Eye	Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible permanent damage.
Inhalation	Corrosive. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination and vertigo. Over exposure may result in irritation of the nose and throat, coughing, burning sensation, nausea and dizziness. May cause sensitisation by inhalation. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.
Skin	Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns. May cause sensitisation by skin contact.
Ingestion	Corrosive. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.
Toxicity Data	ISOPHORONE DIAMINE (2855-13-2) LD50 (Ingestion): 500 - 1080 mg/kg (rat) LD50 (Skin): 730 - 1090 mg/kg (rabbit)

12. ECOLOGICAL INFORMATION

Other adverse effects	Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.
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13. DISPOSAL CONSIDERATIONS

Waste disposal	Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information. Prevent contamination of drains or waterways as environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

Product Name: **EpiMax 350T COMPOUND**

14. TRANSPORT INFORMATION



CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)				
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	3Z	GTEPG	

IATA

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)				
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III				

IMDG

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)				
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III				

15. REGULATORY INFORMATION

Poison Schedule Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional information This product is used in conjunction with EpiMax 330 Compound.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general, the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

ABBREVIATIONS:

Product Name:

EpiMax 350T COMPOUND

ACGIH - American Conference of Industrial Hygienists.

ADG - Australian Dangerous Goods.

BEI - Biological Exposure Indices(s).

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EC No - European Community Number.

HSNO - Hazardous Substances and New Organisms.

IARC - International Agency for Research on Cancer.

mg/m³ - Milligrams per Cubic Metre.

NOS - Not Otherwise Specified.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

PPM - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

STEL - Short Term Exposure Limit.

SWA - Safe Work Australia.

TWA - Time Weighted Average.



EpiMax SAFETY DATA SHEET

Product Name **EpiMax 350T HARDENER**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name	EPIMAX TECHNOLOGIES PTY LTD
Address	4/3 Moorebank Avenue, Moorebank, NSW, AUSTRALIA, 2170
Telephone	1300 721 522
Fax	(02) 9904 3207
Emergency	13 11 26
Synonym(s)	350T HARDENER • 50350420 – PRODUCT CODE
Use(s)	Two component epoxy system. Hardener for epoxy resin system.
SDS Date	28/11/19

2. HAZARDS IDENTIFICATION

GHS Classifications	Metal Corrosion: Category 1 Acute Toxicity Oral: Category 4 Acute Toxicity Inhalation: Category 4 Skin corrosion/ irritation: Category 1B Serious Eye Damage: Category 1 Skin sensitisation: Category 1 Specific Target Organ Toxicity (single exposure): Category 3 (narcotic effects) Acute Aquatic Hazard: Category 3 Chronic Aquatic Hazard: Category 3
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Signal Word

DANGER



HAZARD STATEMENTS

H290	May be corrosive to metals
H302	Harmful if swallowed
H332	Harmful if inhaled
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H336	May cause drowsiness or dizziness
H412	Harmful to aquatic life with long lasting effects

Product Name: EpiMax 350 HARDENER

PREVENTION STATEMENTS

- P260 Do not breathe dust/fume gas/mist/vapours/spray
- P271 Use only outdoors or in a well-ventilated area
- P270 Do not eat, drink or smoke when using this product
- P234 Keep in original container
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P273 Avoid release to the environment

RESPONSE STATEMENTS

- P301+P330+ P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
- P303+P361 +P353 IF ON SKIN: Remove / Take off immediately all contaminated clothing. Rinse skin with water/ shower
- P304 + P340 IF INHALED: remove to fresh air and keep at rest in a position comfortable for breathing
- P305 + P351 +P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P310 Immediately call a POISON centre or doctor / physician.
- P333+313 If skin irritation or rash occurs: Get medical advice/ attention
- P363 Wash contaminated clothing before reuse

STORAGE STATEMENTS

- P405 Store locked up

DISPOSAL STATEMENTS

- P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	1760	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	2X		

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
BENZYL ALCOHOL	NOT AVAILABLE	100-51-6	10%-29%
ISOPHORONE DIAMINE	NOT AVAILABLE	2855-13-2	10%-29%
BENZENE-1,3DIMETHANAMINE	NOT AVAILABLE	1477-55-0	10%-29%
INGREDIENTS DETERMINED NOT TO BE HAZARDOUS			BALANCE

4. FIRST AID MEASURES

- Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
- Inhalation** If inhaled, remove from contaminated area. Lay patient down and keep warm and rested. Corrosive substances may cause lung damage (e.g Lung oedema). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest and must be kept under medical observation even if no symptoms are (yet) manifested. To protect rescuer, use a Type A (Organic vapour) respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
- Skin** Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Product Name: EpiMax 350 HARDENER

Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.
Special Treatment	Treat symptomatically.
First Aid Facilities	Eye wash facilities and safety shower should be available.

5. FIRE FIGHTING MEASURES

Special Hazards	Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.
Advice for firefighters	Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
Extinguishing Media	Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.
Hazchem Code	2X

6. ACCIDENTAL RELEASE MEASURES

Spillage	Contact emergency services where appropriate. Use personal protective equipment. Clear area of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all ignition sources.
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7. STORAGE AND HANDLING

Storage	DO NOT USE Brass or copper container / stirrers. DO NOT allow wet clothing with material to stay in contact with skin. Store in a cool, dry, well ventilated area, removed from oxidising agents, alkalis, acids, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1 Combustible Liquid (AS1940).
Precautions for safe handling	Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

Exposure Stds	No exposure standard (s) allocated.
Biological Limits	No biological limit allocated.
Engineering Controls	Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Do not wear contact lenses while working with amines

Product Name:

EpiMax 350 HARDENER

PPE

Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour) respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	YELLOWISH LIQUID	Solubility (water)	NOT SOLUBLE
Odour	AMINE-LIKE	Specific Gravity	0.95
pH	NOT AVAILABLE	% Volatiles	< 1 %
Vapour Pressure	NOT AVAILABLE	Flammability	NOT AVAILABLE
Vapour Density	NOT AVAILABLE	Flash Point	100 °C
Boiling Point	>200 °C	Upper Explosion Limit	13.0
Melting Point	NOT AVAILABLE	Lower Explosion Limit	1.2
Evaporation Rate	NOT AVAILABLE		
Autoignition Temperature	NOT AVAILABLE	Decomposition Temperature	NOT AVAILABLE
Partition Coefficient	NOT AVAILABLE	Viscosity	NOT AVAILABLE

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to avoid	Incompatible with oxidising agents (eg hypochlorites), acids (eg. nitric acid), alkalis (eg. hydroxides), heat and ignition sources.
Hazardous Decomposition Products	May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.
Hazardous Reactions	Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health hazard summary	Corrosive. This product has the potential to cause adverse health effects. Use safe work practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with pre-existing respiratory impairment (eg asthmatics) or skin sensitivities may be more susceptible to adverse health effects.
Eye	Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible permanent damage.
Inhalation	Corrosive. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination and vertigo. Over exposure may result in irritation of the nose and throat, coughing, burning sensation, nausea and dizziness. May cause sensitisation by inhalation. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

Product Name: EpiMax 350 HARDENER

Skin Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns. May cause sensitisation by skin contact.

Ingestion Corrosive. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.

Toxicity Data ISOPHORONE DIAMINE (2855-13-2)
LD50 (Ingestion): 500 - 1080 mg/kg (rat)
LD50 (Skin): 730 - 1090 mg/kg (rabbit)

12. ECOLOGICAL INFORMATION

Other adverse effects Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.

13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information. Prevent contamination of drains or waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION



CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains isophorone diamine)				
UN No.	2735	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	2X	GTEPG	8A1

IATA

Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains isophorone diamine)				
UN No.	2735	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III				

IMDG

Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains isophorone diamine)				
UN No.	2735	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III				

15. REGULATORY INFORMATION

Product Name: EpiMax 350 HARDENER

Poison Schedule Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional information This product is used in conjunction with EpiMax 330 Compound.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

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EC No - European Community Number.

HSNO - Hazardous Substances and New Organisms.

IARC - International Agency for Research on Cancer.

mg/m³ - Milligrams per Cubic Metre.

NOS - Not Otherwise Specified.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

PPM - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

STEL - Short Term Exposure Limit.

SWA - Safe Work Australia.

TWA - Time Weighted Average.